

Course Outline for AUTO A1

ENGINE REPAIR

Effective: Fall 2016

I. CATALOG DESCRIPTION: AUTO A1 — ENGINE REPAIR — 4.00 units

An in depth study of engines: mechanical, measurement, and assembly. A study of the above mentioned components including theory, teardown, evaluate, qualifying, and rebuilding. This class' emphasis is on engines. Students are encouraged to enroll in Automotive Lab concurrently.

2.00 Units Lecture 2.00 Units Lab

<u>Prerequisite</u>

AUTO INTR - Automotive Service and Introduction with a minimum grade of C (May be taken concurrently)

Grading Methods:

Letter or P/NP

Discipline:

	MIN
Lecture Hours:	36.00
Lab Hours:	108.00
Total Hours:	144.00

II. NUMBER OF TIMES COURSE MAY BE TAKEN FOR CREDIT: 1

III. PREREQUISITE AND/OR ADVISORY SKILLS:

Before entering the course a student should be able to:

A. AUTOINTR

- 1. discuss four stroke engine cycle and identify engine parts;
- 2. perform basic engine teardown and reassembly;
- apply Ohm's law, read basic schematics, test automotive electrical systems;
 identify emissions components, understand 5 gas theory;
- 5. identify different transmissions, understand theory of operation of both manual and automatic transmissions and fluid requirements;

IV. MEASURABLE OBJECTIVES:

Upon completion of this course, the student should be able to:

- A. Demonstrate the basic safety procedures of handling hazardous waste materials.
- B. Explain the history of powertrain evolution.
- C. Operate a wide variety of precision measurement equipment.
- D. Explain four cycle engine theory and identify key components involved.
- E. Teardown typical engine assembly.
- F. Take measurements of engine components and compare to specifications.
- G. Qualify new and used engine components.
- H. Rebuild engine to manufacturer specifications.
- I. Explain Ohm's Law.
- J. Demonstrate Ohm;s Law in practice, series, parallel circuts.
- K. Maintain a clean and professional environment.

V. CONTENT:

A. Safety

- Tool usage and nomenclature 1.
- 2. Proper disposal procedures
- 3. Environmentally conscious decisions B. Powertrain evolution
 - 1. The first four cycle engines
 - 2. Current engines
 - 3. Horsepower and emission trade offs

- 4. Environmental decisions driving design
- 5. The first automatic transmissions
- 6. Current automatic transmissions
 - a. More gear ratios
 - b. Different fluids
 - c. Internal design improvements
- C. Measurement tools 1. Micrometer

 - a. Vernierb. Caliper2. Dial bore gauge

 - Snap gauges
 Straight edge
 - 5. Feeler gauges
 - 6. Hole gauges
- 6. Hole gauges
 D. Four cycle engine theory

 Intake, compression, power, exhaust
 360 degrees in one degree intervals
 Valve overlap

 - c. Timing concerns and tricks

 - d. Street vs. racing2. DOHV vs. OHV vs. Valve in block designa. Pros and cons of each

 - b. Current technology
 - 3. Key Valve train components
 - 4. Key bottom end components
 - 5. Camshaft timing
 - a. Static camshaftb. Dynamic camshaft
 - c. Electronic valves
 - 6. Crankshaft design and balance
 - 7. Cylinder head design

 - a. Single valveb. Multiple valve
- E. Engine Teardown
 - 1. Removal and identification of external components a. Special procedures
 - Bernard Proceeding Sequence
 Removal and identification of internal components
 - a. Special Procedures
 - 1. Loosening sequence
- F. Component measurement
 - Specification lookup
 Comparison
- a. Component diagnosis I. Failure analysis G. Evaluation of replacement components
- D. Longention of repracement components
 Correct component?
 New and used part comparison
 H. Engine rebuilding
 Manufactor Depracement

 - 1. Manufacturer Procedures

 - a. Component sequenceb. Torque specifications
 - c. Tightening sequences
 - d. Special concerns
 - - Assembly lube
 Gaskets and sealers
 - 2. Dynamic engine torque
 - 3. Proper engine timing
 - a. Camshaft to crankshaft
 - b. Crankshaft to balanceshaft
- I. Ohm's Law
 - 1. Series Circuts
 - 2. Parallel Circuits
 - 3. Voltage Drop
 - 4. Resistance
 - 5. Amperage draw
- J. Professionalism
 - 1. Safety glasses
 - 2. Working shop expectations
 - 3. Attitude
 - 4. Cleanliness
 - 5. Maintenance of work areas and tools
- VI. METHODS OF INSTRUCTION:
 - A. Lab Group and individual laboratory activities
 - B. Lecture -
- VII. TYPICAL ASSIGNMENTS:
 - A. Lecture based assignments
 - 1. Lecture on Engine Construction
 - B. Lab based assignments
 - 1. Remove cylinder heads and check for specifications
 - C. Text reading assignments 1. Read Chapter One in text
- VIII. EVALUATION:
 - A. Methods

- 1. Exams/Tests
- Quizzes
 Lab Activities
- B. Frequency
 - 1. Minimum of two tests a. Midterm b. Final
 - Weekly quizzes
 Bi-weekly group lab assignments
 Weekly homework

- IX. TYPICAL TEXTS:
 1. Rehkopf, Jeffery. Automotive Engine Repair and Rebuilding., Prentice Hall, 2014.
 2. Birch, Tom. 1. Automatic Transmissions and Transaxles., Prentice Hall, 2014.
 3. Halderman, James. Automotive Maintenance and Light Repair. 6 ed., Pearson, 2014.

X. OTHER MATERIALS REQUIRED OF STUDENTS: A. Safety Glasses